

ABSTRACT OF THE DISCLOSURE

5 An assembly information management system includes a  
work standard creation subsystem (2800) for describing a work  
standard using an operation phrase, object phrase, and  
10 comment phrase to create each work standard data, a standard  
manhour database having records each constituted by a work  
standard described in the same way and a standard manhour  
of the work standard, a standard manhour setting subsystem  
(2801) for executing matching search for each of a plurality  
15 of work standards downloaded from the work standard creation  
subsystem while referring to the phrase portion of each  
record of the standard manhour database and assigning the  
searched standard manhour of the work standard as a set  
manhour, and a work assignment subsystem (2802) which can  
20 input the data of a composition condition, downloads a work  
standard group with manhour data from the standard manhour  
setting subsystem and divisionally composes the work  
standards of the work standard group to a plurality of  
stations on the basis of the composition condition input by  
the user.